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GOKUL





HARBINGER OF POSSIBILITIES



GOKUL GROUP OF COMPANIES



Gokul Group began with a vision of evolving into an FMCG multinational conglomerate. The dream of going global when the information technology was at its nascent stage and multinationals were still a fledgling breed was a mammoth task to achieve.

The sheer grit and firm determination of Mr. BalwantSinh Rajput, backed by in-depth knowledge and dedication eventually opened new avenues with each passing year. The Company not only grew by leaps and bounds, but also challenged the traditional methodologies of oil extraction, paving innovative pathways in the food and grain industry.

Reckoned as one of the leading players in the Indian Edible Oil and Castor Oil sectors since three decades, the Group has a rich experience in seed processing of Mustard Seed & Castor Seed, extraction of Mustard and Castor Cake, refining of edible and Castor Oil, and producing a wide range of Castor Derivatives. Having entrenched a strong brand presence and wide customer base spread across the globe, Gokul Group has a turnover of USD 500 million, exporting to markets like USA, Europe, Japan, Korea, China and other Asian countries.

GOKUL OVERSEAS (Kandla SEZ Plant)

GOKUL AGRI INTERNATIONAL LTD. (GAIL)

Set up in 1992 at Sidhpur, Gokul Agri International Limited (GAIL), an ISO 22000:2005 certified company, is one of the flagship companies of the Gokul Group with its Headquarter based at Ahmedabad. GAIL excels at seed processing, solvent extraction, refining of edible oils and industrial products such as castor oil and HCO.

Castor Oil, by its inherent nature, is versatile. Be it healthcare, skincare, food grain preservation, fuel additive, or derivatives used in industries, we at Gokul Group through Gokul Overseas and Gokul Agri International Ltd. optimally leverage the potential of Castor Oil and touch day-to-day life in more ways than you can ever imagine.

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GOKUL GROUP A GLORIOUS PAST. A RESPLENDENT FUTURE.

GOKUL REFOILS AND SOLVENT LTD. GOKU GROUF GOKUL AGRI INTERNATIONAL LTD. (Sidhpur Plant)

GOKUL OVERSEAS EXPLORING NEW SHORES

Leaders emerge when conventions are challenged. Paradigms shift when limitations are erased. Gokul Overseas, a partnership firm and export oriented unit, was established in 1995 as a merchant exporter of Castor Oil and its derivates. The company set up a state-of-the-art Castor Oil derivatives manufacturing unit at Kandla Special Economic Zone (KASEZ), India. Be it India, USA, Europe, Japan, China or Thailand, Gokul Overseas has been a household name in Castor Oil and its derivatives, owing to its products that match international scales.

Apart from winning hearts of its customers and stakeholders worldwide, Gokul Overseas, an ISO 9001: 2015 certified company, has been winning awards for being the highest exporter in the agricultural sector in Kandla Special Economic Zone from the Ministry of Commerce, Government of India, since ten consecutive years.

The SEA Awards, FIEO Awards and certificates for marketing and promotion speaks volumes on Gokul Overseas' commitment to premium quality, outstanding export performance, responsiveness and unswerving resolve to expand its horizons.

PASSION THAT DRIVES US

Driven by a passion to excel, we at Gokul Overseas believe in going the extra mile and reaching new milestones. Our rich repertoire of talent pool is a result of an extensive training and focus on new potential helps us build a young, dynamic and diligent team.

MISSION THAT **GUIDES US**

At Gokul Overseas, our mission is to offer finest quality products. To become an Indian MNC with pan India presence and operations across the globe. To create a strong value proposition for investors and vendors.

CORE VALUES THAT SHAPE US



CUSTOMER ORIENTATION

Customer satisfaction is at the core of all our business decisions. We orchestrate our strategies to meet customers' choice and deliver what the customer needs in terms of value, quality and satisfaction.



EXCELLENCE

We constantly strive to achieve the highest possible standards in the quality of all our goods.



INTEGRITY

We conduct our business ethically, with honesty and transparency.

LEADERSHIP



We set new standards in our business and want to be an example for the industry.

INNOVATION



Every day, we challenge ourselves to look for novel and better ways to deliver the best.

PRODUCT PORTFOLIO

Our range of products speak volumes on our commitment to quality that matches international scales, establishing Gokul Overseas as a formidable name synonymous with excellence. We offer widest range of Castor Oil Derivatives & Castor Oil Polyols across the globe. Manufactured in a state-of-the-art manufacturing unit through impeccable chemical process, our products are meeting the specified chemical composition requirements, purity and longer shelf life.

GOKUL GROUP PRODUCTS

Castor Oil Derivatives

- Castor based Polyol
- Dehydrated Castor Oil Monomer
- Partially Dehydrated Castor Oil (PDCO)
 - Dehydrated Castor Oil Fatty Acid- H/M/L conjugation
 - Dehydrated Castor Oil Polymerized/Bodied
 - Polymerized Castor Oil
 - Blown Castor Oil
 - Castor based Amide Thixotropes
 - Castor based Plasticizers
 - Castor based Lub-chemicals
 - Castor Jelly
 - Methyl 12 hydroxy stearic Acid
 - Methyl Ricinoleate
 - Ricinoleic Acid
 - Polymerized Ricinoleic Acid - Stabilized Ricinoleic Acid
 - 12 Hydroxy Stearic Acid
 - Poly 12-Hydroxy Stearic Acid (PHSA)
 - Poly 12-Hydroxy Stearic Acid Stearate
 - Hydrogenated Castor Oil

Pharma Grade Products

- United State Pharmacopoeia (USP) Grade
- British Pharmacopoeia (BP) Grade
- European Pharmacopoeia (Ph.Eu)



Products under R&D

- Methyl Dehydrated Castor Oil (Me-DCO)
- Zinc Ricinoleate/Calcium Ricinoleate/ **Cetyl Ricinoleate**
- Castor Oil based Zeolite paste
- Glyceryl mono 12-hydroxystearate
- Propylene glycol Monoricinoleate
- Sulphurised Vegetable Oil
- Sulphurised methyl Ester

Industrial Products

- Virgin Castor Oil Cold Press
- Refined Castor Oil Low Moisture
- Refined Castor Oil Pale Pressed Grade
- Refined Castor Oil First Special Grade
- First Pressed Degummed Grade Castor Oil
- Neutralized Castor Oil
- Commercial Grade Castor Oil

De-oiled Cake (Meal) Products

- Castor Seed Meal
- Rape Seed (Mustard) Meal
- Castor Seed Meal-HYPRO

CASTOR OIL DERIVATIVES

POLYOL-GOPOL

Castor Oil is the only commercially available Natural Oil Polyol that is produced directly from a plant source. All other NOPs require chemical modification of the oils directly available from plants.

Applications:

- Industrial flooring
- Reactive diluents
- Electrical casting
- Water-proofing industry
- Rigid PU foam, paint and coatings
- High solids, chemically resistant
- High build concrete coating etc.



DEHYDRATED CASTOR OIL – MONOMER

Castor Oil has only one double bond in each fatty acid chain and so is classified as non-drying oil. However, it can be dehydrated to extract semi-drying or drying oil which is extensively used in paints and varnishes.

Available Grade:

- Partially Dehydrated Castor Oil (PDCO)
- Dehydrated Castor Oil Fatty Acid- H/M/L conjugation
- Dehydrated Castor Oil Polymerized/Bodied

Applications:

- Dehydrated castor oil is used as drying oil extensively in paints and varnishes
- Dehydrated castor oil is used as a primary binder for enamels, caulks, sealants and inks

POLYMERIZED CASTOR OIL

Castor Oil has been polymerized by a unique process, which imparts excellent thermal and viscosity stability and can be used as a polymeric plasticizer for cellulosic and elastomers in adhesives, sealants, gasket cements and belt dressings. It can aid in plasticizing the reactants (polyols) for flexible urethane foams and elastomers. Other uses include lacquers, marking inks and plug valve lubricants.

Applications:

- Polar Plasticizer for resin
- Coupling solvent
- Penetrant
- Lubricity agent
- Pigment dispersant
- Surface wetting agent
- Adhesion promotor



12-Hydroxy Stearic Acid is charged inside the reactor and then calculated amount of amines are also charged inside the reactor. The temperature is raised to 140° C -170° C to give product called Amide. The Amide is high-melting waxes and once formed, it is powdered. It is used as lubricant, mold release and anti-blocking agent in the calendaring, extrusion and injection of PVC and other plastics and as additive in deformer formulations.

Applications:

- Plastics and rubber processing to improve dispersion of colours and fillers, improve lubricity and mold release e.g. PP, ABS, PE, PVC, Butyl, Neophrane, HYCAR, etc.
- Wire-drawling lubricants
- Asphalts to improve spreading ability and durability
- Foundry resins to improve water resistance
- Paper coatings to impart slip and moisture resistance
- Inks to impart slip and moisture resistance
- Crude oil additive to improve flow
- · Textile auxiliaries to impart moisture resistance and lubricity

Applications

- Metal working fluids Aircraft lubricants
- Chemical intermediate

Applications:

and lacquers

• In manufacturing duplicating and stencil links

- As adhesives and laminates
- In manufacturing wire rope and chassis grease

BLOWN CASTOR OIL

Blown Castor Oil – Brown or oxidized castor oil is prepared by blowing air or oxygen into it at temperatures of 80° C to 130° C, with or without catalyst to obtain oils of varying viscosity. The process is called oxidative polymerization. This increases the viscosity and specific gravity of the oil.

Blown Castor Oil is a Castor Oil derivative that has a higher viscosity and specific gravity than natural Castor Oil. These properties are induced by bubbling air through it at elevated temperatures.

• Blown Castor Oil is used for plasticizing oil cloth, artificial leather, coated fabrics

• To plasticize rosin in the manufacturing of sticky fly-paper

- For nitrocellulose and similar coating systems

CASTOR BASED LUB-CHEMICALS (GOLUB)

Castor oil and its derivatives provide many desirable properties for the formulation of industrial lubricants. The polar hydroxyl groups contribute high load-bearing properties to lubricant films with a low coefficient of friction under boundary lubrication conditions. GOLUB are esters of long chain fatty acid having acid and/or hydroxyl functionality in the chain. They are widely used to produce in-situ soaps in metal working fluid applications. They are also applicable to hydraulic fluids, soluble oils and coolants. Specially polymerized Castor Oils are particularly well-suited for the formulation of plug valve greases and lubricants.

• Jet Engine lubricants • Excellent performance for lubricant formulations

CASTOR JELLY (SUBSTITUTE TO PETROLEUM JELLY)

Castor Jelly is a Semi-solid multipurpose gel base and a valuable addition to emulsions. It is useful for anhydrous formulations and its application can be as varied as lip treatments, color cosmetics, hair pomades and moisturizers.

Properties: Non-petrochemical substitute to petroleum. Less oily, all vegetable-derived with similar consistency and melting point. Excellent pigment wetting and solvent properties.

Applications:

• Lipstick and lip treatment products, creams and lotions, hair styling products



CASTOR BASED PLASTICIZERS (GOCIZERS AND GOPLAST)

Castor Oil can be alcoholyzed at the ester linkage and esterifies at the hydroxyl group to form plasticizers for many natural, synthetic resins and elastomers, including polyvinyl chloride, nitrocellulose, ethylcellulose and rubber polymers. The plasticizing effect of ricinoleate or hydroxyl stearate is generally characterized by:

- Excellent softening and flexibilizing to vinvl plastics
 - Good low temperature plasticizing, specifically recommended for rubber and plastics where they compare favourably to adipate esters
 - The lubricating effect is advantageous for vinyl calendering and extrusions, mold release for elastomers and plastics, and in strippable coatings
 - Good electrical properties. Low dissipation factor, and high volume resistivity and dielectric constant
 - Excellent pigment wetting. They are highly recommended for the production of pigment dispersions, or for incorporation in elastomeric or plastic compositions containing pigments or fillers

Applications:

- Excellent secondary plasticizer, lubricant and processing aid for vinyl resins • Recommended for low viscosity and non-exudation in PVC plastisols
 - Excellent performance for lubricant formulations
 - Medium for pigment dispersions
 - Chemical Intermediate

METHYL 12 HYDROXY STEARIC ACID

Methyl 12 HSA (Methyl 12 Hydroxy stearate) is formed by direct esterification of the 12HSA with methanol. Usually sold in liquid form, this product is widely used in the continuous grease process. It has a lower melting point than 12HSA, which makes it easier to handle in liquid form. Greases made with Methyl 12HSA can be formulated to higher drop points, and they experience both less-bleeding and improved oxidative stability.

Applications:

- Apart from acrylic coatings, these are widely used in manufacture of greases. Greases made with Methyl 12HSA can be formulated to higher drop points, and they exhibit both less bleeding as well as improved oxidative stability
- As a stabilizer in vinyl chloride polymerization to increase heat resistance, process ability and transparency of polymer and give a non-toxic polymer usable in food packaging





RICINOLEIC ACID

Castor Oil fatty acid, belong to a family of the unsaturated fatty acid. It is a vicious yellow liquid, melting at 5.5°C and boiling at 245°C. It is insoluble in water but soluble in most organic solvents.

Available Grade:

Polymerized Ricinoleic Acid • Stabilized Ricinoleic Acid

Applications:

- Ricinoleic Acid is used in pigment and dye, resins and thermosetting plasticizers, cosmetics and textiles
- RA is available in customized packing option



Applications:

HYDROGENATED CASTOR OIL

Hydrogenated Castor Oil, also known as Castor Wax, is a hard, brittle, high melting odorless solid wax. A triglyceride mainly of 12-Hydroxy Stearic Acid that is insoluble in water, these are available as fully hydrogenated flakes and powders, partially hydrogenated, and in liquid form which is non-toxic and non-hazardous material.

Applications:

- Hydrogenated Castor Oil is used in high performance coolants and lubricants, cosmetics, electrical capacitators, carbon paper, lubrication, coatings and greases
- Hydrogenated Castor Oil is available in customized packing option

METHYL RICINOLEATE

Methyl Ricinoleate has the potential of being used as a fuel additive to enhance performance of environment-friendly fuels. As a part of ongoing research efforts on biodiesel fuels, Methyl Ricinoleate (biodiesel from the Castor plant) has been tested as a potential lubricity additive for petroleum diesel. Its hydroxyl molecular structure is unique among plant oils and it burns cleanly along with petroleum diesel in truck and tractor engines.

• Alkyl Ricinoleates such as Methyl Ricinoleate are important ingredients in various



12 HYDROXY STEARIC ACID

12 – Hydroxy Stearic Acid is a saturated C18-Fatty Acid. Brittle, hard, wax-like odorless substance derived from hydrolysis of Hydrogenated Castor Oil. Owing to its carboxyl and hydroxyl, it is ideal for functional groups in various chemical derivatization processes and is available as fully hydrogenated flakes and powders.

G

leic Acid Speci

Available Grade:

• Poly 12-Hydroxy Stearic Acid (PHSA) • Poly 12-Hydroxy Stearic Acid Stearate

• 12 Hydroxy Stearic Acid is used in mineral oil based multipurpose grease, thermosetting polymers, coatings, and as Rheaological modifiers • 12 HSA is available in customized packing option



INDUSTRIAL PRODUCT

VIRGIN CASTOR OIL - COLD PRESS

This oil is obtained by hydraulic (Mechanical) pressing of seeds without applying the heat. This is absolutely Virgin Castor Oil without chemically refining

Applications:

• Extensively used as cure for skin problems, burns, sunburns, skin disorders, skin cuts, and abrasions. The oil is also used as a rub or pack for various ailments, including abdominal complaints, headaches, muscle pains, inflammatory conditions, skin eruptions, lesions and sinusitis



REFINED CASTOR OIL – LOW MOISTURE

COLM Urethane Grade (Castor Oil with low moisture) is a refined grade of Castor Oil for specific applications that require minimum moisture. It is available up to 200 ppm moisture content.

Applications:

• Typical applications include urethane coatings, adhesives and inks. COLM also finds use in urethane blowing and urethane molding. • Also used in the production of rigid and semi rigid foams, which find wide use in insulation and structural support and for the production of urethanes called elastomers, used for making products like trolley wheels

REFINED CASTOR OIL- PALE PRESSED GRADE

Pale Pressed grade Castor Oil is a form of Castor Oil that is characteristically clear and free from suspended matter. It is light in colour and low in acidity, obtained from the first pressing of the Castor seed.

Pale Pressed Castor Oil is used in industrial products that require oil with lighter colour and lower acidity.

Applications:

- Lubricants
- Paints
- Resins
- Castor Derivatives





NEUTRALIZED CASTOR OIL

Neutralized Castor Oil processed from a mixture of first pressing then solvent extraction. Neutralized Castor Oil is a clear, light yellow, liquid vegetable oil. This product is most commonly used as a flavoring agent, mold inhibitor, and preservative in confectionery and other food applications.

Applications:

- Chemical industry • Lubricants
- Leather manufacturing



FIRST PRESSED DEGUMMED GRADE CASTOR OIL

First Pressed Degummed Grade Castor Oil is an early product of castor seed produced by degumming process, involving removal of plant polymeric substances so as to improve oil texture, colour, etc. First Pressed Degummed has the unique lubricating properties of Castor without the excessive buildup and carbon.

Applications:

· It is used for production of neutralized Castor Oil

REFINED CASTOR OIL- FIRST SPECIAL GRADE

First Special Grade Castor Oil is produced by refining commercial grade castor oil by undergoing bleaching and filtering process. Bleaching is done using bleaching earth and activated carbon, which helps to reduce colour and moisture content.

Applications:

- Various lubricants
- Sulfation
- Speciality soaps
- Food additives
- Chemical industry

- Paints
- Inks and Dyes
- Urethanes
- Bio-Diesel
- Electrical applications
- Sonar Transducer Fluid • For Castor derivatives

• PU Resin manufacturing

COMMERCIAL GRADE CASTOR OIL

Commercial grade Castor Oil is one of the standard and most common grades of Castor Oil. Commercial Castor Oil is produced by crushing steam cooked Castor seeds in expeller. It is used for many industrial applications. It is also known as the industrial grade Castor Oil. It is the basic material for manufacturing various grades of Castor Oil and Castor derivatives.

The Commercial grade is used extensively in the manufacture of textile chemicals or as a wetting agent for inks, coatings and adhesives.

- Leather Industry Disinfectants
- Chemical industry





PHARMA GRADE

Pharmaceutical Grade Castor Oil is produced by first pressing of Castor seed. It is a clear, brilliant colourless or slight yellow, viscous, from rancid odour.

UNITED STATE PHARMACOPOEIA (USP) GRADE

The USP GRADE refers to the Castor Oil prepared in conformity with the United States Pharmacopoeia norms. It is a clear, colourless or slight yellow viscous liquid. This oil is widely used in pharmaceutical applications.





BRITISH PHARMACOPOEIA (BP) GRADE

The BP GRADE refers to the Castor Oil prepared in conformity with the British Pharmacopoeia norms. It is a clear, colour less or slight yellow viscous liquid. This oil is widely used in pharmaceutical applications.

EUROPEAN PHARMACOPOEIA (PH.EU)

The PH. EUR GRADE refers to the Castor Oil specifications as laid down by the European Pharmacopoeia Standards and the DAB-10 German Pharmacopoeia. This oil is widely used in pharmaceutical applications.





DE-OILED CAKE (MEAL)



RAPE SEED (MUSTARD) MEAL

Rape Seed Meal is obtained while extracting oil from the mustard seed.

Applications:

The coarse powdery material produced from rape seed cake is an excellent cattle and poultry feed

- It has an extremely good amino acid composition with adequate lysine and methionine, making it most ideal for livestock
- Rape Seed Meal offers a high-quality source of rumen degradable protein as well as rumen bypass protein





Castor Seed Meal is obtained during the crushing of castor seeds to extract oil.

- Castor Seed Meal is an excellent environment-friendly, organic fertilizer which contains 5% Nitrogen, 2% Potash and 1% Calcium
 - It improves soil fertility and productivity and helps in increasing the nutrient uptake by plants
 - It is also known to protect the plants from nematodes and termites
 - It is also used as fuel in boilers as it is economical and has a higher calorific value than other fuels
 - Detoxified Castor cake can be used as an animal feed



Castor Seed Hypro Meal is obtained from the selective sieving of Castor Seed Meal.

- The Castor Seed Hypro Meal is an excellent environment-friendly, organic fertilizer which contains 8% Nitrogen, 2% Potash and 1% Calcium
 - It improves soil fertility and productivity and helps in increasing the nutrient uptake by plants
 - It is also known to protect the plants from nematodes and termites
 - Detoxified Castor cake can be used as an animal feed



RESEARCH & DEVELOPMENT

At Gokul Group, our focus has been on developing R&D in environment-friendly oleo-chemical specialties, which has immense potential of uplifting the lives of farmers. Our systematic approach towards creation and selection of oleo-chemical molecules is poised to lead to new, innovative processes that can boost production efficiency. This shall result into developing cost-effective manufacturing processes, as well as create opportunities for new products identified in the global market.

Our R&D team is backed with dedicated and competent scientists, engineers, apart from technology transfer team comprising 15 members to ensure top-notch product quality assessment. Our scientists, through support of in-house experts, are well-experienced in developing state-of-the-art technology, employing short and efficient process for complex oleo-chemicals derivatives and related products. Our R&D facility and storage conditions are designed to meet International quality standards guideline. A customized software and manual is used for recording, analyzing, optimizing the process, preserving and managing the data. Furthermore, each plant has its own R&D center which is on the anvil of getting approval from the Department of Scientific and Industrial Research (DSIR), Government of India and acquiring a GLP certification. We are in the process of centralising the core R&D and application lab at Mumbai with National & International MOUs for the developments. We are also in talks with reputed Universities across India for collaborative developments along with offering test and training scholarships to Post graduate and Ph.D. program students.

At Gokul, we offer an extensive R&D process support, designed to address the issues involving both scientific, as well as economic challenges. We are cognizant of the need for customization as per our clients' requirements so as to perform and thrive through a symbiotic collaboration.

QUALITY CONTROL

Quality has always been the hallmark of Gokul products, which we diligently maintain through an expert team that ensures production with consistent quality. Our each manufacturing unit has an in-house lab, where highly qualified quality control managers monitor the quality, to ensure strict quality adherence batch-wise during the production process.

OUALITY MONITORING SCHEME

Our robust Quality Monitoring Scheme (QMS) exhaustively covers the list of quality control measures to be undertaken at various stages in the value chain, like procurement, storage, manufacturing, to name a few.

The QMS shares details on varied parameters to be tested and the required specifications for each parameter for each commodity. Furthermore, QMS also offers guidance on sampling methodology like sampling frequency, quantity and duration, for which the sample needs to be retained.

AWARDS & ACCOLADES



2015-16 **Gokul Overseas** awarded by KASEZ as the Highest Exporter



2013-14 **Gokul Overseas awarded** by the KASEZ as the **Excellent Exporter**





Gokul Refoils and Solvent Ltd. awarded by the SEA as the Highest **Exporter of Castor** Seed Extraction







2011-12 Gokul Overseas awarded by the KASEZ as the **Highest Exporter**





2010-11 **Gokul Overseas**

awarded by KASEZ as the Highest Exporter



2006-07 **Gokul Refoils and**

Solvent Ltd. awarded by the SEA as the Highest **Exporter of Rape Seed Extraction**



Solvent Ltd. awarded by the SEA as the Highest Exporter of **Rape Seed Extraction**

GOKUL FOUNDATION EDUCATIONAL CAMPUS, SIDHPUR A PATHWAY TO YOUR DREAMS

CORPORATE SOCIAL RESPONSIBILITY

We at Gokul believe in giving back to the society and enhancing lives of the lesser privileged section of the nation. As a precedent, we have set up a social service Foundation in 1999 with an objective of creating social awareness and empowering people across local communities. The initiative went on to expand with two more organizations solely dedicated to social welfare, benefitting hundreds of underprivileged children with education along with free hostel accommodation.

Furthermore, our healthcare initiative not only maintains well-equipped hospitals near our plant locations serving 25000-26000 people round the year, but also conducts regular activities like health camps, children's medical camp, eye camp and tournaments like inter-village football championship, to name a few

Our education initiative like Gokul Education Campus at Sidhpur (Gujarat) offers higher secondary school education affiliated by CBSE Board, apart from education in streams like engineering, medical, law, science and commerce.

We at Gokul believe that small steps in education and healthcare can prove to be a giant leap towards a bright future, making the world a better place to inhabit.



